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Memorandum

Memorandum Nr 207-64
DATE: MAY 6 1964

TO : Chief, Supply Division

25X1A

FROM : Chief, [REDACTED]

SUBJECT: Proposed SIP for Sequential Burning Flares

REFERENCE: a. SD Speed Ltr 361-63, dtd 5 Dec 63
b. SD Memo 90-62, dtd 1 May 62
c. [REDACTED] Tariff No. 13

25X1A

1. As requested by reference a, the following comments, suggestions and recommendations are offered after review of proposed SIP:

a. Paragraph 4.b(2) Phase II - Suggest the temperature limits ($^{\circ}\text{F}$) be changed to ($158^{\circ}\text{F} \pm 9^{\circ}\text{F}$).

b. Paragraphs 9.a Critical and 11.a non-functional grades - To maintain continuity in SIPs and in accordance with reference b, it is recommended "Item not sterile" be changed to a critical defect and Grade D be added to the non-functional grades.

c. Paragraph 11.a(2) Subgrade 2 - Suggest 40 samples be changed to 45 samples.

d. Paragraph 12, ICC Nomenclature - In accordance with reference c, the ICC nomenclature should be changed to Railway Fusees - Handle Carefully- Keep Fire Away.

2. Flares are not available to test and check out procedure; however, it appears to be adequate.

1 Attachment
SIP

25X1A

TECH:

1370-H20-7950, 8786 + 8787

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(When Filled In)

| | | | | |
|--|--|------------------------------|----|-----------------------|
| SPEED LETTER | | REPLY REQUESTED | | DATE |
| | | YES | NO | 5 December 1963 |
| TO : Chief, [REDACTED] | | FROM: Chief, Supply Division | | LETTER NO. 5D #361-63 |
| ATTN: | | | | 25X1A |
| <p>Attached is a copy of a proposed SIP for sequential burning flares. It is requested that you review this tentative SIP and return it with your comments, suggestions, and recommendations. Stock numbers assigned to these fuzes are as follows:</p> <p>a. Red - SN 1370-H00-7950 b. Green - SN 1370-H00-8786 (See attached SAR's) c. Yellow - SN 1370-H00-8787</p> <p>TECH</p> <p><i>Speed letter file</i></p> <p>[REDACTED] 25X1A</p> <p>SIGNATURE</p> <p>DATE</p> <p>REPLY</p> <p>SIGNATURE</p> <p>ORIGINATOR'S SUSPENSE</p> | | | | |

GROUP 1
Excluded from automatic
downgrading and
declassification

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